

Date: Monday, 14/04/2008 1:07:38 PM
User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEAT SHRINK
Job Number : 38592	
Estimate Number : 11506	
P.O. Number :	Part Number : D3158045
This Issue : 14/04/2008 S.O. No. :	Drawing Number : D3158 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : RMA	Drawing Revision : A
Previous Run :	Material :
Written By :	Due Date : 21/04/2008 Qty: 12 Um: Each
Checked & Approved By : <u>Julie Lecocq</u> <u>08.4.14</u>	
Comment : Est: A 02.05.17 New Issue NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D3158	Heat Shrink Tubing
Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s) HEAT SHRINK Pick: Qty Part Number Description Batch 1 D3158 Heat shrink B24615		
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut as per drawing (4.5" long)		
3.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST 424		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

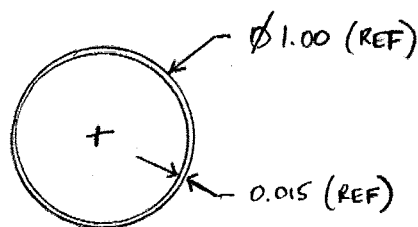
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. D3158	REV. A SHEET 1 OF 1
DATE 02.05.13		TITLE HEAT SHRINK TUBING	SCALE NTS
A	02.05.13	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3158-XXX HEAT SHRINK TUBING

XXX = LENGTH IN TENTHS OF INCHES

EG. 3.5" LONG = D3158-035

10.0" LONG = D3158-100

MATERIAL: HEAT SHRINKABLE INSULATION SLEEVING

POSSIBLE SUPPLIER: RAYCHEM P/N RNF-100-1-CL

TOLERANCES PER DART QST 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
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WITHOUT NOTICE
WORK ORDER
NO. 38592

RELEASED
02.05.13

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